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NOV 8

C45-8-4
Job Sheet 185259



Part No: C45-8-4

Job Qty: 10 ea

DAS
21
9-89

Part Name: Solenoid Cover Gasket



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/24/18

Job Tracking No:

Due Date: 11/9/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: C45-8-4 REV.1 IPP REV:A 18.02.28 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Waterjet	10 pcs		11/9/18	0.00	1.00	Waterjet - Flow		OK 18/10/30
120	QC	10 pcs		11/9/18	0.00	0.00	QC2 Waterjet-2		OK 18/10/30
130	QC	10 pcs		11/9/18	0.00	0.00	QC8-6		38
140	Packaging	10 pcs		11/9/18	0.00	0.00	Packaging3		7/10 9-89
150	QC21-FG	10 Ea		11/9/18	0.00	0.00	QC21		DAS NOV 15 2018

Part Op 110 - 1-Cut as per Dwg Dwg Rev: 1 Prog Rev: 1 2-Deburr if necessary
Descriptions: 140 - Bag and label with batch number

DAS
21
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
N-8090	Nonasbestos Gasket Material	.8400 sf (.084 ea)	110-Waterjet	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Waterjet	N-8090	1	3	0

Part Specifications

Specifications could not be found.

Plex 10/24/18 11:36 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐							
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval				
Description Work Order Deviation				Disposition							
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐		☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due		☐ Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter		FAULT CATEGORY ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes		☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center		☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence	
				OTHER :							



Container No: S122623



Part: C45-8-4

Job No: 185259

Serial No/Batch: S122623

Revision: 1

Inspector:

Exp Date:

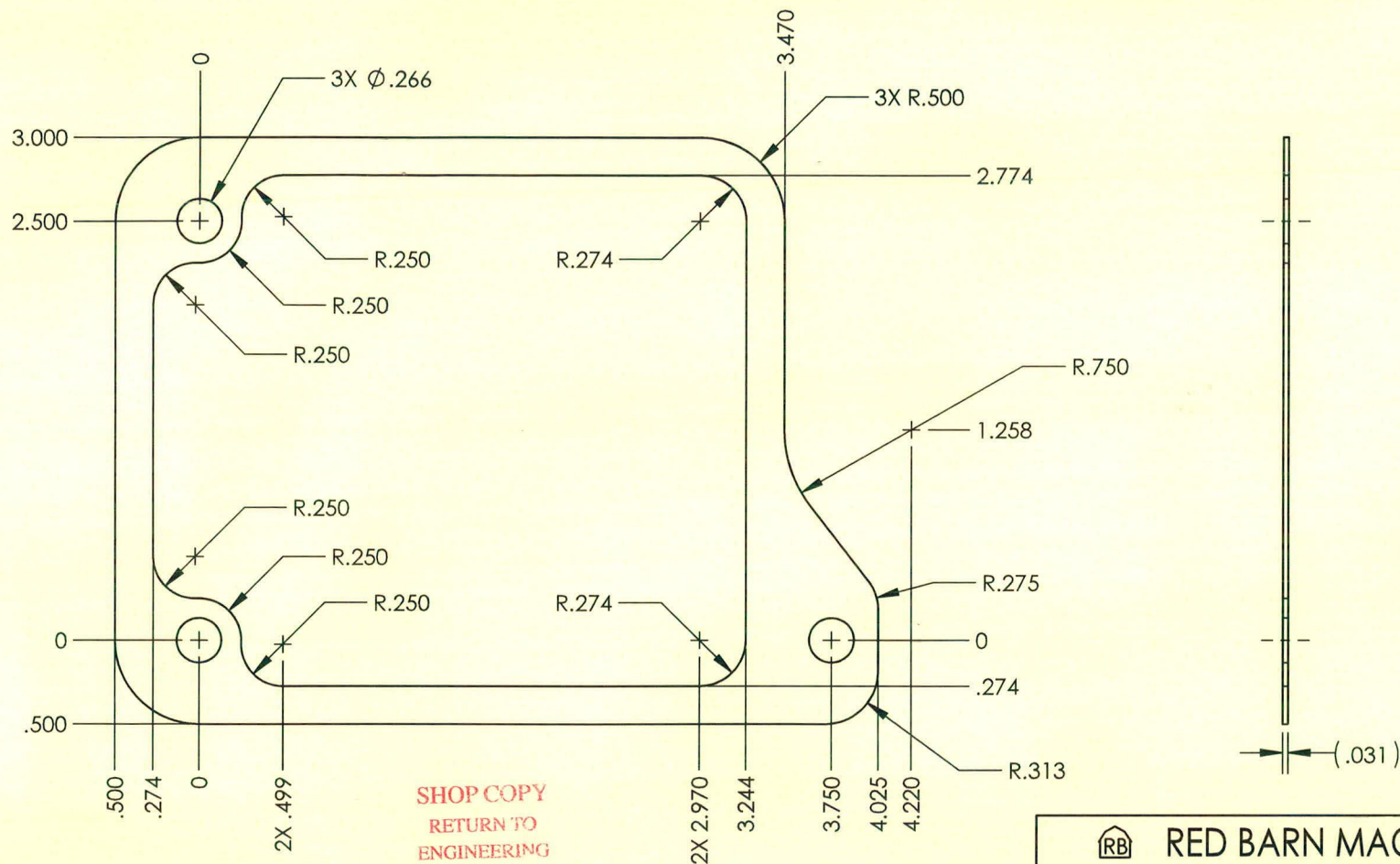
Instructions:

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www.dartaerospace.com

Date: 10/30/18

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
1	AS DRAWN BY CANAM	9/14/2012	RJC



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 185259 MJS
18-1024

RED BARN MACHINE	
TITLE SOLENOID COVER GASKET	
DWG NO. C45-8-4	REV 1
MAT'L BLENDED RUBBER	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/64
.XX ± .01	ANGLES ± 5°
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 8/15/1997
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			C45-8-4	1	SOLENOID COVER GASKET	BLENDED RUBBER		

